# **Q1 2024 AGENDA**



# Regional Emerging Technologies Advisory Committee

**DATE:** March 28, 2024

**TIME**: 8:30 a.m. – 12:15 p.m.

WEBINAR: MS Teams – See link in calendar invite or register <a href="here">here</a>
AUDIO: Web audio or telephone *971-323-0535*, code *750 049 803#* 

#### **MEETING OBJECTIVES:**

- Participants receive an update on ORNL's ongoing research projects.
- Participants will hear from attendees at the recent ACEEE Hot Air/Hot Water Forum.
- Participants receive updates on NEEA research concluded in 2023 and planned for 2024.
- Participants have the opportunity to suggest additional research of participants for NEEA projects in 2024.

#### **AGENDA**

Time	Topic	Lead	Packet Page #
8:30 a.m. (30 min)	<ul> <li>Welcome &amp; Announcements</li> <li>Introductions and agenda review</li> <li>Regional conferences and Product Council Updates</li> <li>Key announcements and highlights from ET newsletter</li> </ul>	Eric Olson, Mark Rehley, NEEA All	Agenda pp. 1-2
9:00 a.m. (75 min)	Oak Ridge National Laboratory  Kyle Gluesenkamp will present on a selection of research projects that Oak Ridge National Lab (ORNL) are currently working on.  Outcome: RETAC members are aware of ORNL's research	Kyle Gluesenkamp, ORNL	Memo p. 3
10:15 (15 min)	Bro	eak	

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Time	Topic	Lead	Packet Page #
10:30 a.m. (30 min)	ACEEE Hot Air/Hot Water Forum Round Robin  Outcome: RETAC members hear from NEEA attendees to the recent forum to learn about new technologies and updates.	Eric Olson, NEEA	Memo p. 4
11:00 a.m. (60 min)	NEEA Emerging Technology Update  Update on projects completed in 2023 in Consumer Products, Commercial HVAC, Lighting, Motor Driven Systems, and Building Envelope What's coming in 2024.  Outcome: RETAC members are updated on NEEA research in non-focus area technology areas concluded in 2023 and planned work in 2024.	Christopher Dymond, Wendy Preiser, Kristen Aramthanapon, NEEA	Memo pp. 5-9
12:00 p.m. (10 min)	Wrap-Up • Final Q&A, polling questions	Eric Olson, NEEA	

# Memorandum – Agenda Item (Tier 1)

March 22, 2024

TO: Regional Emerging Technology Advisory Committee (RETAC)

FROM: Eric Olson, Manager, Emerging Technology & Product Management

SUBJECT: Oak Ridge National Lab Research Overview



Oak Ridge National Lab (ORNL) was established in 1943 as part of the Manhattan Project. Today, the lab includes significant research facilities, including the Building Technologies Research and Integration Center, Carbon Fiber Technology Facility, Manufacturer Demonstration Facility, and National Transportation Research Center.

#### Our Ask of You:

- 1. Please come prepared with questions about thermal energy storage and improvements in HVAC efficiency and systems design.
- 2. Bring any opportunities for research collaboration that your organization is currently working on, or projects that your organization is planning.

## **Brief Overview/ Context:**

Dr. Kyle Gluesenkamp, Subprogram Manager for Thermal Energy Storage of Oak Ridge National Labs, will present an overview of ORNL's history and capabilities. Additionally, Dr. Gluesenkamp will provide details on a selection of ORNL's research around thermal energy storage and HVAC.

# Memorandum – Agenda Item (Tier 1)

March 22, 2024

TO: Regional Emerging Technology Advisory Committee (RETAC)

FROM: Eric Olson, Manager, Emerging Technology & Product Management

SUBJECT: ACEEE Hot Air & Hot Water Forum Review



The ACEEE Hot Air Forum & Hot Water Forum took place in Atlanta, GA from March 12 to 14. March 12 and 13 focused on HVAC equipment and associated topics, and March 13 and 14 focused on hot water technologies, thermal storage, and system design considerations.

#### Our Ask of You:

Please bring any questions you have regarding the 2024 ACEEE Hot Water & Hot Air Forum. The program is available <a href="here">here</a> with links to the presentation materials.

#### **Brief Overview/ Context:**

NEEA staff attended the 2024 ACEEE Hot Air and Hot Air Forum in Atlanta, GA with staff moderating session and presenting on NEEA's efforts.

The Forum sessions covered a wide range of topics for both HVAC and water heating, including technology updates, load flexibility, single and multifamily considerations, market transformation, building water systems. Presenters and panelists came from national labs, manufacturers, EPRI, U.S. Department of Energy, and multiple energy efficiency contractors.

# Memorandum – Agenda Item (Tier 2)

TO: Regional Emerging Technology Advisory Committee (RETAC)

neea

FROM: Christopher Dymond, Sr. Product Manager

DATE: March 22, 2024

SUBJECT: New Cold Climate Micro Heat Pumps Available

At the RETAC meeting, NEEA will present current market and product knowledge and the draft workplan to conduct a series of emerging technology field tests on three micro heat pump products from two manufacturers.

#### Our Ask of You:

- 1. Review the context and opportunity below and be prepared to discuss how cold climate window heat pumps could become a viable utility program measure.
- 2. Prepare to discuss whether the NW should conduct a field test of these units.

#### **Context:**

Micro Heat pumps use variable speed compressors and fans, microprocessor control, use a shared 120VAC circuit, and can be installed without a refrigeration or electrical license. These include a variety of form factors (window AC style, portable, saddle bag). In 2023, NEEA conducted a customer experience field test of 13 micro heat pumps: 5 first-generation Gradient units, four window heat pumps, and portable heat pumps. The results were presented during the <u>July 2023 NEEA product council</u>. NEEA was part of the technical review of proposals for the New York RFP of cold climate window heat pumps, and the New York Community Housing Authority (NYCHA) <u>awarded</u> an initial contract to two manufacturers to build products.

#### <u>Updates:</u>

The Consortium for Energy Efficiency (CEE) is developing a specification for window heat pumps that will make these units eligible for a 30% tax credit (up to \$2,000) established by the Inflation Reduction Act of 2022. U.S. Department of Energy (DOE) is working in collaboration with the U.S. Environmental Protection Agency (EPA) on a test procedure and rating that is unique for micro heat pumps and released the draft procedure as part of the Room Air Conditioners Specification v. 5.0. The draft concept distinguishes between mild climate (down to 40° F) cool climate (17° F), and cold climate (colder than 5° F). Industry partners and stakeholders are generally supportive of the proposal. When the new rating is in place, the EPA can define an ENERGY STAR® Most Efficient criteria, paving the way for CEE to set the tax credit criteria anticipated before Q3 of 2024.

Two equipment manufacturers (Midea and Gradient) have developed cold climate products that address the risk of ice buildup, a significant technology breakthrough. There is limited product availability from both manufacturers for pilot programs and demonstration projects in preparation for manufacturing scale-up in 2025.

#### Field Test?

Field testing will uncover how well these units displace existing heating system energy use and how consumers interact and use them. Roughly 60 units in a highrise multifamily facility with units installed by trained staff in New York City. Field tests and pilots are currently in various states of planning by other organizations, including the Center for Energy and Environment, National Grid, EPRI, and CalMTA) for the 2024-25 winter. NEEA developed a field test plan based on the field test conducted in 2023 that could be the basis of a collaborative NW field test.

## **Research Questions:**

- 1. How are window heat pumps used(operating hours, time of use, settings, use behaviors)?
- 2. What information do customers need about advanced window heat pumps to accelerate adoption and enhance savings potential?
- 3. How much will these units be used, and how well will they displace the energy use of the incumbent heating system?

#### Research Objectives:

- 1. Collect a consistent set of heat pump use data to calculate energy savings from window heat pumps compared to other heating and cooling systems.
- 2. Collect consistent customer experience data to develop program recommendations that increase customer value propositions and remove adoption barriers.
- 3. Help build market interest and confidence in window heat pumps through the development of case studies and earned media coverage.

#### Background

NEEA contracted CLEAResult in late 2019 to survey the market for small heat pumps that a homeowner could install and displace electric resistance heat. While no products were identified at the time, NEEA continued scanning for window or portable heat pumps that could be installed without a permit or need for a dedicated electrical circuit (i.e., they can be plugged into a common outlet).

As an energy efficiency measure, NEEA's Residential Building Stock Assessment was used to assess the market potential for these products. Roughly 800,000 of the Northwest's 4.5 million homes have sash type windows that are good candidates for using a window heat pump to displace electric resistance, oil or propane heat. If all homes used one or more of these units, the technical potential energy savings is 81 aMW, and the estimated program potential savings is 10 aMW.

Contact Christopher Dymond (cdymond@neea.org) for more information.

# Memorandum – Agenda Item (Tier 1)

March 22, 2024

TO: Regional Emerging Technology Advisory Committee (RETAC)

FROM: Wendy Preiser, Sr. Product Manager & Kristen Aramthanapon, Sr. Product Manager

SUBJECT: NEEA Update on Consumer Product and Motor Drive Research Activities

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#### Our Ask of You:

- 1. Please come prepared with your questions and suggestions for current and future research on consumer products.
- 2. Come prepared to provide feedback on NEEA's scanning efforts, suggestions for future scanning projects, and opportunities for collaboration on motor driven systems.

#### **Brief Overview/ Context:**

NEEA staff will provide a review of scanning activities of consumer products and motor driven systems that concluded in 2023. Additionally, NEEA staff will provide updates on ongoing and planned research for Consumer Products and Motor Driven Systems.

Please contact Wendy Preiser (<u>wpreiser@neea.org</u>) if you have questions about NEEA's Consumer Products scanning efforts or Kristen Aramthanapon (<u>karamthanapon@neea.org</u>) for questions about Motor Drive Systems research efforts.

# Memorandum – Agenda Item (Tier 2)

TO: Regional Emerging Technology Advisory Committee (RETAC)



FROM: Geoff Wickes, Sr. Product Manager

DATE: March 19, 2024

SUBJECT: Water Heating Update (Electric)

At the RETAC meeting, NEEA will present current market and product knowledge and the draft workplan to conduct a series of emerging technology field tests on three micro heat pump products from two manufacturers.

#### Our Ask of You:

- 1. Review updates and let us know if you have questions.
- 2. Review the commercial Heat Pump Water Heating Specification and qualified products list and see how you can incorporate into your utility incentive programs.

## **Context:**

Product group overarching view is:

"A World Where Everyone Reaps the Total Benefits of the Most Efficient Hot Water"

#### Long-Term Objectives

The market understands and	Codes, Standards and broader	Efficient water heating solutions
values the benefit fo efficient	policy environment recognize	are suitable and affordable for all
water heating solutions	and adopt the most efficient	feasible uses and markets
	water heating solutions	

#### Two Major Categories:

- Residential electric
- Commercial electric

#### **Updates:**

## Residential Heat Pump Water Heaters (HPWHs)

Updated version 8.1 of the <u>Advanced Water Heating Specification</u> was released at the ACEEE Hot
Water forum. This lastest version didn't have significant changes to the residential section but did
clear up some minor errors and improved readability. Comments are being accepted for 60 days. It
will go into effect July 1<sup>st</sup>, 2024.

- DOE has indicated that the latest version of the residential water heating standard Notice of
   Proposed Rule making or NAECA 4 (National Appliance Energy Conservation Act) for both electric
   and gas water heaters will be posted at the end of April 2024. It will go into effect April of 2029. We
   still aren't completely clear how it will be posted.
- The <a href="Hot Water Solutions Innovation Prize">Hot Water Solutions Innovation Prize</a> was announced at the ACEEE Hotwater Forum in Atlanta and socialized with a large number of manufacturers. The goal of this work is the development of a product that will fill in the gap between existing electric resistance water heating solutions over 35 gallons in applications with confined spaces (Multifamily, small residential and applications were "low-boys" have filled the need). This is an innovation challenge to the manufacturers to come up with a cost-effective split system that can be mounted on or in an outside wall. For more information explore this link.

## Central Heat Pump Water Heaters (CHPWHs)

 Updated version 8.1 of the <u>Advanced Water Heating Specification</u> was released at the ACEEE Hot Water forum. This lastest central version did have significant changes to the commercial section. Comments are being accepted for 60 days. It will go into effect July 1<sup>st</sup>, 2024.

The latest version of the commercial water heating <u>Qualified Product List</u> (QPL) was posted while at the ACEEE Hot Water Forum. The list has grown from 4 products 2023 to 59 products Q1 2024. The QPL also includes commercial unitary products that are larger than the residential size heaters (over 80 gallons).

The main clarification includes clarification on how different Market Delivery Methods can be categorized:

- Fully Packaged Skid-Mounted Systems
- Fully Specified Built-Up Systems
- Custom Engineered Systems

Experience has shown that Fully Packaged Skid-Mounted and Fully Specified Built-Up System installations tend to be more reliable and are more likely to operate at the expected efficiencies. Custom Engineered Systems are susceptible to issues related to design, installation, and startup that can affect system performance. Performance validation steps, aligning with the needs of each delivery method, are recommended to ensure proper system operation

The Product Assessment Data Sheets have been simplified and updated to address all the changes to the requirements

- NEEA is actively working with the Consortium for Energy Efficiency (Boston) to align the their specification and QPL with ours.
- NEEA and Ecotope are working closely with the Regional Technical Forum to come up with some standard UES for commercial and multifamily. Stay tuned.
- NEEA is exploring with Cadeo other commercial applications for HPWHs. Hospitality, Laundry,
   Kitchen and others. Product Council and Report forth coming in Q2 of 2024

Contact Geoff Wickes (gwickes@neea.org) for more information.

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# Emerging Technology Quarterly Newsletter

## WHAT'S NEW:

2024 is off to a strong start for the Emerging Technology team. In addition to the progress on existing efforts, several new projects got underway including testing of commercial heat pump dryers, a commercial secondary window field study in collaboration with the California Energy Commission, participation in the development of vacuum insulated panels for easy exterior building retrofits, and the site selection of luminaire level lighting controls with integrated HVAC field test. Additionally, ENERGY STAR® and the U.S. Department of Energy (U.S. DOE) released a draft test procedure for micro heat pumps as an addition to the room air conditioner specification, which is expected to be adopted the first half of 2024. Lastly, the U.S. DOE launched a \$2 million prize to advance American-made secondary glazing systems.

#### **Recently Published Emerging Technology Reports:**

- Commercial Secondary Window Field Test
- Heat Pump Water Heaters In Multifamily New Construction: Design Charette Findings

#### **Recent Product Councils:**

Montana State University Integrated
 Design Lab – Ventilation Requirements for
 Residential Buildings in Cold Climates

eolson@neea.org

- Existing Building Audits with QBAT
- Integrated Design Lab Series University of Idaho Bio-Based Building Materials and Rural Energy Audits

Information on upcoming Product Councils is always available at <a href="https://neea.org/get-involved/product-council">https://neea.org/get-involved/product-council</a>.

Please reach out to Eric Olson or one of NEEA's product managers with questions or suggestions on NEEA's emerging technology work. NEEA staff would love to hear from you.

~ Eric Olson, Manager, Emerging Technology & Product Management ~

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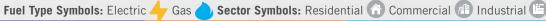
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Emerging Technology Products
Consumer Products $\underline{3}$
HVAC
Building Envelope
<b>Lighting</b>
Water Heating
Motors
<b>Definitions</b>
Contact Us
Team Contact Info
Suggest Technologies



Questions about this report may be addressed to:

Eric Olson Manager, Emerging Technology & Product Management

Produc	et Summary & Readin	ness Lev	els	SECTOR	ELECTRIC Savings Potential <sup>1</sup>	GAS SAVINGS POTENTIAL <sup>2</sup>	PRODUCT Performance <sup>3</sup>	MARKET/ COMMERCIAL <sup>3</sup>	PROGRAM READINESS <sup>3</sup>
Products	Ultra-High Definition TVs	RPP	- I OLL III L	SECTOR	57	N/A	4	5	5
Products	Residential Laundry Field Study	RPP	7		N/A	N/A	5	5	5
	Monitors and Commercial Displays	TBD	7		TBD	N/A	3	5	1
	Laundry Centers & All-in-One Washer-Dryers	RPP	7		TBD	TBD	3	5	2
	Commercial Heat Pump Dryers	TBD	7		TBD	TBD	1	3	1
HVAC	Very High Efficiency Dedicated Outside Air Systems	VHE DOAS	7		85	20†	4	5	5
IIVAC	Efficient Rooftop Units	ERTU			N/A	9	4	3	4
	Heat Pump Rating Representativeness	AHP	4		TBD	N/A	3	5	4
	Heat Pump Advanced Features and Capabilities	AHP	4		35†	N/A	3	5	4
	Micro Variable Speed Heat Pump Field Study	TBD	4		TBD	N/A	1	3	1
	Heat Pump Ready ENERGY STAR® Manufactured Homes	AHP	4		TBD	N/A	4	5	3
	Dual Fuel Gas-Electric Heat Pump	DFHP	4		TBD	TBD	5	3	1
Building	High-Performance Windows	HPW			60	30	4	3	4
	Secondary Windows	Window Attachments	4	<b>(</b>	35	23†	1	5	4
	Skinny Wall Retrofit Panels	TBD	4	6	TBD	TBD	2	1	1
Lighting	Luminaire Level Lighting Controls	LLLC	4		75	N/A	4	4	3
	LLLC with HVAC Control	LLLC	4		358	TBD	3	2	3
	Parking Lot Lighting with LLLC	TBD	4		TBD	N/A	3	3	1
Water	Combination Hot Water and Space Heat	N/A	4		130	N/A	1-4	1-3	2/-
Heating	Heat Pump Water Heaters in Confined Spaces	HPWH	4		TBD	N/A	2-5	3-4	2-5
	Integrated Residential GHPWH	GHPWH		<b>A</b>	N/A	200	3	1	2
	Central Commercial Heat Pump Water Heater	HPWH	4		50	N/A	3	3	3
	Central Commercial Thermally Driven Heat Pump	TBD			N/A	64	3	3	2
	Split System Heat Pump Water Heater	HPWH	4		50	N/A	3	3	3
	Integrated Commercial Heat Pump Water Heater	HPWH	4		50	N/A	3	3	4
	Industrial Heat Pumps	N/A	4		TBD	TBD	2	2	1
Motors	Commercial & Industrial Fans	Fans	+		176	N/A	5	4	2
	Power Drive System Technology Assessment	N/A	+		292	N/A	5	4	1
	Extended Motor Products (Pumps)	XMP	4		246	N/A	5	5	5



<sup>\*</sup>Program Acronyms Defined: Retail Product Portfolio (RPP); Ductless Heat Pumps (DHP); Advanced Heat Pumps, formerly Variable Speed Heat Pumps (AHP); Very High Efficiency Dedicated Outdoor Air Systems (VHE DOAS); Luminaire Level Lighting Controls (LLLC); Heat Pump Water Heater (HPWH); Efficient Gas Water Heaters (EGHW); Extended Motor Products (XMP); High-Performance Windows (HPW); Gas Heat Pump Water Heaters (GHPWH); Dual Fuel HVAC (DFHP)

<sup>1:</sup> Technical achievable electric savings potential in the region aMW

<sup>2:</sup> Technical achievable gas savings potential in the region in MM Therms

<sup>3:</sup> Readiness Level Definitions provided on page 27; Rating Scale 1=low 5=high

<sup>†:</sup> Preliminary estimate or technical potential from the RTF

Innovation > Action

# **Ultra-High Definition (UHD) TVs**

Project Status: ENERGY STAR v9 became the official U.S. DOE test procedure required for all TVs in September 2023. The list currently includes 74 TVs, representing at least two major brands. Energy use data from multiple manufacturers' TV testing has been received and is informing negotiations on appropriate on-mode energy levels through the industry Voluntary Agreement.

Product Description: 4K UHD TVs with various forms of advanced display technologies.

#### **Project Objectives:**

- Update U.S. DOE TV test procedure and International Electrotechnical Commission (IEC) test clip to:
  - 1) Adequately address existing features such as Automatic Brightness Control (ABC) and Motion Detection Dimming (MDD) to prevent gaming of test results by manufacturers; and
  - 2) Incorporate emerging technologies such as UHD, true and upscaled high dynamic range (HDR), increasing panel brightness and standby power.
- Update ENERGY STAR specification to address issues with ABC/MDD, address new energy-consuming features such as UHD, and to account for the U.S. DOE test procedure and IEC test clip updates.
- Use data from TV manufacturers' TV testing to review current television energy use, which will help to define efficiency standards for potential incentives in 2025.

Product Manager: Wendy Preiser wpreiser@neea.org 503.688.5494

# Residential Laundry Field Study

Project Status: The field monitoring phase of the study is complete; the data analysis has begun, and results will be available in Q2 2024.

**Product Description:** Residential appliances for washing and drying clothes.

Project Objectives: Conduct research to leverage NEEA's Residential Building Stock Assessment (RBSA) households by selecting a statistically representative sample of households and studying their laundry use patterns and equipment energy use. This study collects data on water usage, load sizes, textile mix, washer and dryer cycles selected, how efficiently washers remove water from the load, and how efficiently dryers dry clothes. These insights will allow updates to energy savings opportunities, inform current ENERGY STAR specification development, inform future U.S. DOE rulemakings, and facilitate collaboration with other partners to replicate the study in their territories.

> Product Manager: Eric Olson eolson@neea.org 503.688.5435

Innovation > Action

# Monitor and Commercial Display Testing

Project Status: The test procedure modification for monitors is complete, and testing to adapt the procedure to commercial displays is in the planning phase.

Product Description: High-definition and UHD monitors and commercial displays with various advanced display technologies.

#### **Project Objectives:**

The current monitor and display policy approach has several gaps. Most displays and monitors are similar in design and construction to TVs. For TVs, the U.S. DOE has adopted ANSI/CTA-2045D, developed by NEEA, which better represents true energy use than the current industry standard. This project has three objectives:

- Replace the current industry standard with the NEEA-developed test procedure adapted to monitors and displays;
- · Achieve adoption by ENERGY STAR of the NEEA-developed test procedure and methodology for monitors and displays, with buy-in by industry stakeholders including major manufacturers and energy-efficiency advocates; and
- Succeed in having the new test procedure inform an update to the U.S. DOE federal standard.

Product Manager: Wendy Preiser wpreiser@neea.org 503.688.5494

Innovation > Action

# Laundry Centers and Washer-Dryer Combo Testing

Project Status: This project is expected to begin in Q2 2024. A second brand has launched an all-in-one washer-dryer, and consumer adoption of combo all-in-one units featuring heat-pump dryer technology is rapidly accelerating.

Product Description: Laundry centers are residential clothes washers and electric or gas clothes dryers that clean and dry clothes in separate, stacked drums. A combination all-in-one washer-dryer is a residential clothes washer and electric or gas clothes dryer that cleans and dries the clothes in a single tumble-type drum.

## **Project Objectives:**

Laundry centers and combination all-in-one washer-dryers with heat pump dryers are now available in the market. This research aims to:

- Test equipment to understand actual performance and energy consumption compared to U.S. DOE and ENERGY STAR estimates;
- Develop possible U.S. DOE test procedure updates for laundry centers and combination washer-dryers and potential implications for standard washer and dryer tests;
- Craft laundry center and single-drum washer-dryer ENERGY STAR program recommendations; and
- Identify relevant regional program opportunities for laundry centers and single-drum washer-dryers.

Product Manager: Wendy Preiser wpreiser@neea.org 503.688.5494

Innovation > Action

# Commercial Heat Pump Dryers

Project Status: Equipment testing will begin in Q2 2024 with one commercially available heat pump dryer and matched washer, one electric resistance and one gas commercial dryer.

Product Description: Commercial clothes dryers using electric heat pump technology in place of, or in addition to, electric resistance elements to dry textiles. Commercial heat pump dryers may be utilized in vended applications or as on-premises laundry.

## **Project Objectives:**

Commercial heat pump dryers are now available in the market. This research seeks to:

- Quantify the energy use of heat pump dryers compared to similar capacity (50 lb.  $\pm$  10 lbs.) electric resistance and gas commercial dryers;
- Develop a regional model of energy use and savings estimates looking at three locations in NEEA's territory and comparing them to a U.S. national average calculation;
- Understand the cycle time differences between conventional and commercial heat pump dryers by testing a variety of textiles, including Association of Home Appliance Manufacturers (AHAM) 100% cotton textiles, hotel linens and hotel towels;
- Quantify potential impacts in capital costs, operational and labor costs in using heat pump dryers versus conventional commercial dryers; and
- Utilize learning to inform future ENERGY STAR and U.S. DOE test procedure developments or rulemakings.

Product Manager: Wendy Preiser wpreiser@neea.org 503.688.5494

# Very High Efficiency Dedicated Outside Air Systems (DOAS) Optimization

Project Status: Monitoring the Sartori School in Renton is complete, and the final report is complete and available by request. Monitoring at Harder Mechanical Contractors, Inc. in Portland, OR, with energy recovery ventilation (ERV) and variable refrigerant flow (VRF) heating/cooling systems is complete, with the final report expected in Q2 2024. SERA Architects in Portland, OR, with ERV and VRF heat pumps, is being monitored through Q4 2024.

Product Description: A system-based approach for commercial HVAC systems that use high efficiency heat recovery ventilation (HRV) or energy recovery ventilation (ERV) that features 82% or greater sensible effectiveness; a high-performance heating and cooling system that meets ENERGY STAR performance standards; ventilation fully separated from heating and cooling; and right-sized heating and cooling equipment.

Project Objectives: Test and validate HVAC systems utilizing DOAS design principles with multiple HVAC designs, including forced air and chilled beam designs, against conventional equipment. Results inform improved modeling of DOAS design principles in various building types and equipment selection.

Product Manager: Chris Wolgamott

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503.688.5484

# Efficient Rooftop Units (RTUs)

Project Status: The units' installation in Portland, OR, is complete, and monitoring is underway. A final report is anticipated by Q3 2024.

Product Description: Packaged, weatherized, commercial natural gas indirect air heating systems that may or may not include ventilation, air conditioning or both. Efficient RTUs are mounted externally to a building and capture heat from the products of combustion (flue gases) to achieve a minimum thermal efficiency or annual fuel utilization efficiency (AFUE) of 90%. Also includes non-condensing products that use modulating gas valves.

Project Objectives: Evaluate the performance of efficient RTU products through field trials in multiple climates. The first test site in Winifred, MT, evaluated an AAON unit over a nine-month period that concluded in June 2022. The Montana State University (MSU) Integrated Design Lab managed this project.

The second site, in Portland, OR, is testing units from two manufacturers — a high-efficiency Daikin unit and a standard-efficiency Trane model. The units will be tested over nine months. Results will inform plans to promote and accelerate the adoption of efficient RTU products.

Product Manager: Chris Wolgamott

cwolgamott@neea.org

503.688.5484



# Heat Pump Rating Representativeness

**Project Status:** Field testing of the six heat pumps concluded in February 2023; lab testing with both <u>AHRI 210/240 M1</u> and <u>CSA SPE07:2023</u> test procedures was completed in late December 2023. The University of Nebraska is under contract for data analysis and coordinating with the prime contractor (DNV) on a final report. Preliminary test results are available from the <u>August 15, 2023 Product Council</u>. The results of this project were presented during the Air-Conditioning, Heating, and Refrigeration Institute (AHRI) Unitary Small Equipment Test Procedure Committee meetings and helped redefine future federal test procedures. A published report of findings will be presented at the 2024 Herrick Conference (Purdue University) in July 2024.

**Product Description:** Variable speed heat pumps and air conditioners.

Project Description: NEEA is working collaboratively with Northeast Energy Efficiency Partnerships (NEEP); AHRI; BC Hydro; NRCan; New York State Energy Research and Development Authority (NYSERDA); Southern California Edison; Xcel Energy; and U.S. DOE to determine the representativeness of different heat pump test procedures. The study will observe heat pump performance in a controlled field installation and compare those observations with corresponding laboratory test results. NEEA will investigate the heat pump test procedures prevalent in North America (CSA SPE07 and U.S. DOE Appendix M1) and identify which method more accurately represents energy use. Additionally, key conditions and sequences (e.g., defrost, variation of compressor speed at part load) affecting instantaneous power demand and overall energy use will be investigated.

## **Project Objectives:**

- Identify how well U.S. DOE Appendix M1 represents field performance.
- Identify how well CSA SPE07 represents field performance.
- Identify essential pieces of information that must be captured by any heat pump test procedure to accurately represent heat pump performance (e.g., any controls sequences that are particularly impactful to performance).
- Determine critical performance indicators that could effectively be used to differentiate efficient
  equipment in a Qualified Products List (QPL) in advance of wide availability of modified test procedures.
   Product Manager: Christopher Dymond
  cdymond@neea.org 503.688.5454

Product	3	Comm/Market	5	Program	4

# Heat Pump Advanced Features and Capabilities (Improvements)

Project Status: On August 1, 2023, a Product Council presented data on three improvements NEEA is pursuing: low load efficiency, cold climate capability, and connected commissioning. Initial work plans were completed in Q2 2023, and updated versions will be completed in Q2 2024.

**Product Description:** Variable speed heat pumps.

NEEA contracted with Cadeo Group to assist with defining specifications, energy saving estimates, and identification methods for four improvements to heat pump technologies: low load efficiency, cold climate capability, minimizing auxiliary heat, and connected commissioning. Current AHRI metrics do not cover these features and capabilities. Other heat pump improvements with the potential to increase performance, including auto demand response, adaptive defrost and low-energy crankcase heaters, will be investigated in the future.

Project Objectives: Conduct a literature review and gap analysis and develop work plans that address knowledge and technology gaps. These features and capabilities will become part of NEEA's Advanced Heat Pump program if successful.

Product Manager: Christopher Dymond

cdymond@neea.org

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# Micro Variable Speed Heat Pump (VSHP) Field Study

Project Status: In December 2023, the Environmental Protection Agency (EPA) and U.S. DOE announced an ENERGY STAR test procedure draft for room heat pumps as part of the room air conditioner specification, with comments due in January 2024. NEEA submitted remarks and continues collaborating with CalNEXT and CalMTA on supplemental field and lab testing. A final specification is anticipated in the first half of 2024.

Product Description: A small heat pump designed to condition a single room. The heat pump may be installed in a window, like a window air conditioner, or portable so it can easily be moved from room to room. It is plugged into a standard 15A 120V AC outlet.

Project Objectives: Conduct consumer research and field test micro heat pumps. This project consists of a small sample (16 total units) placed in a selected sample of homes. The principal research goal is to understand the customer experience and develop an assessment of the product's market readiness. The secondary goal is to gather information to guide estimates of energy savings potential and to determine the units' effectiveness at displacing energy used by the pre-existing heating system.

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## Heat Pump Ready ENERGY STAR Manufactured Homes

Project Status: Project completed. The results from this project were shared at the Product Council meeting on December 5, 2023. Related ongoing work continues to influence the U.S. DOE's and EPA's criteria of DOE Zero Energy Ready Home (ZERH) manufactured homes and ENERGY STAR, respectively. NEEA seeks to use the approach developed by this project so that homes can ship from a factory participating in the Northwest Energy-Efficient Manufactured Housing Program™ (NEEM). Due to uncertainty regarding enforcement responsibilities between the U.S. DOE and the U.S. Department of Housing and Urban Development (HUD), the compliance date is delayed until July 2025. An analysis of the Inflation Reduction Tax Act identified elements of the specification that would benefit NEEM and the unique way ENERGY STAR homes are certified in the Northwest.

Product Description: Manufactured homes that can be shipped as "Heat Pump Ready" to comply with the new ENERGY STAR Manufactured Home specification.

Project Objectives: The updated ENERGY STAR Manufactured Home specification went into effect May 31, 2023, and requires that such homes be equipped with a heat pump. The revised NEEM specification for a Heat Pump Ready ENERGY STAR manufactured home will enable factories to sell homes prepped for a heat pump installation in the field. It also enables installation tracking to ensure the homes meet the ENERGY STAR spec.

- Identify how well U.S. DOE Appendix M1 represents field performance.
- Conduct HVAC contractor interviews to ensure product acceptance.
- Develop a mechanical and electrical specification; document process changes to achieve ENERGY STAR specification levels.
- Develop a database to enable tracking of products that meet the ENERGY STAR specification.

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Product   4   Comm/Market   5   Program   3	arket 5 Pro	4 Comm/Marke	4	Product	P
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# Low Load Efficient Heat Pump Investigation

**Project Status:** The initial investigation findings will be presented at the April 2, 2024, Product Council. The initial findings confirmed that:

- 1) The product differentiation metric (coefficient of performance (COP) at minimum output at 47°F) provides a good representation of part load efficiency, and
- 2) No singular technology element is responsible for better part load efficiency. The improved efficiency is not driven by specific hardware choices but rather by how the control algorithms modulate and take advantage of the compressor and fan efficiencies under part load conditions.

Product Description: Variable speed heat pumps that are highly efficient when running under low loads.

Project Objectives: The core objectives are to determine the incremental cost and reasons why some variable speed heat pumps exhibit significantly better part load (low load conditions) operating performance.

- Phase 1 of the project will review existing publicly available data.
- Phase 2 will conduct a virtual teardown of equipment to compare a dozen different heat pumps based on technical service manuals.
- Phase 3 will perform a physical teardown of subcomponents to evaluate the manufacturing costs and components that enable low load efficiency.

Product Manager: Christopher Dymond

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# Air-Conditioning, Heating, and Refrigeration Institute (AHRI) 1380 HVAC Connectivity Standard

**Project Status:** This project is currently in its planning phase.

**Product Description:** Hardware and software to enable grid flexible and controllable HVAC systems.

**Project Objectives:** Support efforts to harmonize connectivity standards among several standards, including heat pumps, ENERGY STAR, OpenADR and others.

**Product Managers:** 

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Product 3 Comm/Market 3 Program 1

## **Dual Fuel Gas Heat Pump**

**Project Status:** NEEA continues to lead a workgroup of industry stakeholders to understand potential energy measurement considerations and approaches to dual fuel systems. Efforts continue to harmonize a CSA Group performance metric for dual fuel systems with AHRI 210/240. NEEA planning activities include collecting technical and market data to evaluate opportunities further.

Product Description: A forced air gas furnace combined with an electric air source heat pump (ASHP) with integrated controls.

**Project Objectives:** Understand energy and cost savings from ASHPs as a centrally ducted air-conditioning replacement across various representative applications in the Northwest.

**Product Manager:** Noe Contreras

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Product 4 Comm/Market 3 Program 1

Innovation > Action

# **Primary High-Performance Windows**

**Project Status:** To support the proliferation of high-performance windows in the Northwest, the alliance continued facilitating the national Partnership for Advanced Window Solutions (PAWS) Collaborative. PAWS promotes cost-effective, high-performance window solutions for the nation's new and existing building stock.

The installation in 12 Grand Ronde, OR, residential duplexes is complete. The Confederated Tribes of Grand Ronde selected high-performance windows as part of the net-zero design for this project. Insights gained from the installation include comparable weight and installation to conventional double-glazed windows, improved energy performance by 40%, minimization of air leakage, and enhanced thermal, visual and acoustic comfort, among others. A complete overview of the project is available at betterbuiltnw.com.

NEEA's collaboration with a national builder started in Q4 2022 and has extended into 2024. High-performance windows are a path to code credits for this builder. Windows have been installed in approximately three dozen homes; interviews with the builder and window installers indicate no incremental labor is required, and installation has proven no different than for double pane windows.

**Product Description:** Primary window using three panes of glass (or film or rigid plastic), two of standard thickness and a center thin pane of glass (or film). The overall thickness and weight are similar to standard double pane windows.

## **Project Objectives:**

- Identify manufacturing technical needs for production of thin triple pane windows.
- Provide technical assistance on production processes (adapting double glazed equipment or new lines).
- Research motivating factors for increasing production of thin triple pane windows.
- Identify barriers in the supply chain.
- Investigate enhancements in thin triple pane window technology.

**Product Manager:** Eric Olson eolson@neea.org

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Product 4 Comm/Market 3 Program 4

Innovation > Action

# Secondary Windows

Project Status: The final report is available on neea.org. The average annualized energy savings across the six sites was 6.7%, with the three highest performing sites averaging 10.6%.

Product Description: Retrofit products comprised of one or more panes of material such as glass, polymer or acrylic, with or without Low-E coatings, which are mounted in a frame attached either to the interior or exterior of existing windows without replacing the primary glass or frame.

Project Objectives: Increase familiarity with product costs (for both materials and installation in the Northwest), product energy savings, market opportunity in the Northwest, installer capability and market drivers, especially value proposition for owners and owner representatives.

Product Manager: Eric Olson

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Innovation > Action

# Secondary Windows Field Study

**Project Status:** This project is now underway.

Product Description: Retrofit products comprised of one or more panes of material such as glass, polymer or acrylic, with or without Low-E coatings, which are mounted in a frame attached either to the interior or exterior of existing windows without replacing the primary glass or frame.

Project Objectives: Primarily funded by the California Energy Commission (CEC), this multi-year, co-funded project, led by GTI Energy, seeks to:

- Identify manufacturing technical needs for production of thin triple pane windows.
- Advance high-performance window technologies by addressing the retrofit technical and cost challenges such as replacement cost, existing window size and weight incompatibilities, and durability;
- Demonstrate increased energy performance with a U-Factor ≤ 0.13, Solar Heat Gain Coefficient (SHGC) ≤ 0.20, Visual Transmittance (VT) > 0.42, and decreased HVAC energy consumption by at least 15% compared to current HVAC energy use with existing single pane windows;
- Reduce installation costs compared to code compliant windows; and
- Accelerate high-performance window uptake in the retrofit market through direct partnerships with manufacturers, suppliers and others.

Product Manager: Eric Olson eolson@neea.org

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# Skinny Wall Retrofit Panels

**Project Status:** This project is now underway.

Product Description: Highly efficient, customizable vacuum insulated panels (VIP) with an insulation value of up to R30 targeted for residential applications.

Project Description: A co-funded project with GTI Energy and NYSERDA to develop an easy-to-install, highly efficient, and customizable wall retrofit solution for residential buildings. Key innovations include using VIPs, 3D scanning and modeling of the building enclosure, and customized design and fabrication of retrofit panels.

#### **Project Objectives:**

- Identify manufacturing technical needs for production of thin triple pane windows.
- Determine retrofit parameters affecting thermal performance, air, vapor and moisture drainage, and weather-resistive barriers;
- Evaluate panel concept with the defined design characteristics;
- Fabricate full-scale prefabricated prototype panels retrofitting a 10'x20' mock-up wall, including door, window and corner features;
- Recruit sites and develop a screening process for demonstration site(s);
- Construct and install VIPs; and
- Conduct energy performance modeling, including comparison to baseline building performance.

Product Manager: Eric Olson eolson@neea.org

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Product	2	Comm/Market	1	Program	2
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Innovation • Action

# Luminaire Level Lighting Controls with HVAC Control

**Project Status:** A test site was identified. The project is expected to begin in Q2 2024 and completed by Q3 2025.

**Product Description:** Project is going to use the occupancy sensors in the LLLC system to help control the HVAC system. This project is working with a basic HVAC system (rooftop units with only thermostats) with the hope of simplifying the equipment needed to control the thermostats.

**Project Objective:** Determine whether additional energy savings are possible from more granulated sensors in every general lighting fixture. Analyze the data from using simple thermostats (as a cost-effective way to do LLLC+HVAC) and LLLC to help reduce the HVAC usage. With more than 50% of the building stock being less than 15,000 sq ft, and not having a complex Building Management System, the NEEA team wants to find a cost-effective and simple way to use the occupancy data from the LLLC system to inform the HVAC on setpoints and setbacks based on who is in the space.

**Product Manager:** Chris Wolgamott cwolgamott@neea.org • 503.688.5484



## Parking Lot Lighting with LLLC

**Project Status:** Industry interviews and a market survey that includes existing demand response systems and currently available parking lot luminaire technology are underway. The market analysis report is complete, and Phase 3 scope development and contracting are underway.

**Product Description:** Exterior lighting with LLLC.

**Project Objective:** Develop and field test a simple, cost-effective parking lot lighting LLLC technology that will reduce electric demand from parking lot lighting during times of peak electric demand.

**Product Manager:** Chris Wolgamott cwolgamott@neea.org • 503.688.5484

Product   3   Comm/Market   3   Program
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Innovation > Action

# Combination Hot Water and Space Heat (Gas)

## **Project Status:**

- Stone Mountain Technologies, Inc. (SMTI) 80kBTU/hr gas heat pump: Project is complete and the site will be decommissioned in Q1 2024. The draft report is under development.
- Vicot Solar Technology Co., Ltd gas heat pump 20 kW (68kBTU/h): The manufacturer continues to provide support to GTI Energy to commission controls.

Product Description: An integrated appliance providing space and water heating. Production options include different refrigerants and water, air and refrigerant working fluids.

Project Objective: Demonstrate the performance and adaptability of these systems to provide space conditioning and domestic water heating systems in existing homes and small commercial applications.

> **Product Manager:** Noe Contreras ncontreras@neea.org 503.688.5412

**Product** Comm/Market 1-3 Program

Innovation > Action

# Heat Pump Water Heaters (HPWHs) in Confined Spaces

Project Status: An extension of this work has been completed, and a report is available on neea.org. Multifamily applications present design and installation challenges for HPWHs in low-rise multifamily housing. To better understand the opportunity at hand, NEEA staff collaborated with Energy Trust of Oregon staff to identify solutions that overcome these challenges and increase adoption of HPWHs in multifamily applications in the Northwest.

The design charrette's objectives were to identify barriers, including those pertaining to design, installation and market adoption, to HPWHs in multifamily housing (in one-to-one applications) and to propose practical solutions to overcome these barriers. This report describes the process and identifies solutions. Participants in the charrette included architects, mechanical, electric, and plumbing engineers, plumbers, and raters.

Product Description: An electric powered air-to-water heat pump, generally with a backup electric element, used for domestic hot water.

Project Objectives: Understand the performance impacts on HPWHs of different room volumes, specifically small spaces like utility closets, and test different interventions at restoring efficiency compromised by a small enclosure.

Product Manager: Geoff Wickes

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Innovation > Action

## Integrated Residential Gas Heat Pump Water Heaters

Project Status: The previously identified issues with manufacturing components have been corrected. The prototype is going through a shakedown with UEF testing to follow. Results are anticipated in Q2 2024.

**Product Description:** A HPWH using either an adsorption or absorption thermal cycle powered by natural gas.

Project Objectives: Evaluate the performance of a prototype, full-size, adsorption gas HPWH.

**Product Manager:** Noe Contreras

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2-5 Comm/Market 3-4 Program 2-5 Product

## Integrated Commercial Heat Pump Water Heaters (Electric)

Project Status: NEEA continues to work closely with A. O. Smith and Ecotope on multiple installations to fine-tune performance and suggest manual improvements for product and installation. The A. O. Smith CHP 120, a 120 gallon commercial HPWH, shows promise and is expected to be listed on the Commercial Multifamily Heat Pump Water Heater Qualified Products List. Learnings from monitoring equipment reinforced the need to consider water heaters as a system solution rather than an individual component. Some challenges encountered with the products installed are due to the application of the solution. A new section of the Advanced Water Heating Specification (AWHS) will be dedicated to this product category. Cadeo is finishing a study of the size of the market for "unitary commercial" water heaters in the Northwest. A Product Council will be held in Q2 2024 with those findings.

**Product Description:** Generally sized from 80–120 gallons and similar to integrated residential HPWHs, commercial HPWH applications cover a broad range of hot water uses.

**Project Objectives:** Conduct a feasibility study to determine in-field COP, resistance heat utilization and success in keeping up with hot water demand.

**Product Manager:** Geoff Wickes

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Product Comm/Market Program

Innovation > Action

# Central Commercial Heat Pump Water Heaters (Electric)

Project Status: Case studies and design tools are now available on BetterBricks.com, and additional content will be added as it is developed. NEEA, in cooperation with the Bonneville Power Administration, have commissioned D+R International to develop an interactive case study of the "Splash Block." This learning tool will be extremely informative to architects, mechanical engineers, building owners and plumbers.

The AWHS is being revised for commercial unitary water heaters included in the Commercial section, and is expected to be published in early Q2 2024. The R-2 Occupancy (low-rise multifamily new construction) technical bulletin has been updated and is available at betterbricks.com. The latest updates for the central commercial HPWH QPL are available on the Advanced Water Heating Specification/Resources section of neea.org.

Numerous conversations with OEMs and water heating integrators are fully supportive of the systems approach for water heating in commercial and central applications. The Qualified Products List now includes a number of newly active additional models.

The Regional Technical Forum (RTF), with the help of the Bonneville Power Administration and Ecotope, is supporting development of a standard unit energy savings (UES) based on the AWHS v8.1 and the modeling tool that the Ecopath with Ecosim suite provides. Pacific Gas and Electric (PG&E) is verifying and validating a small sample of the products to ground truth the modeled savings values to help inform the RTF measure development.

Product Description: Commercial HPWHs used in multifamily buildings with central water heating and a distribution system. Several products are available and new products from major manufacturers are expected soon.

Project Objective: Test design tools and new HPWHs as efficient electric solutions for central water heating. The results should lead to an updated product specification, test method and potentially a QPL. NEEA staff are supporting a couple of projects in this area, one with the Bonneville Power Administration and one with New Buildings Institute and the California Energy Commission.

> **Product Manager:** Geoff Wickes gwickes@neea.org • 503.688.5456

**Product** Comm/Market 3 Program

Innovation > Action

# Central Commercial Gas Heat Pump Water Heaters

Project Status: Planning for a small pilot is underway. NEEA is planning a market characterization initiative to further understand the market.

Product Description: Central water heating systems utilize a thermally driven heat pump, buffer tank, indirect storage tank and other smaller components to deliver domestic hot water.

Project Objectives: Understand energy and cost savings from thermally driven heat pumps as replacements for boilers, natural gas-fired storage tanks, and tankless systems across various representative applications in the Northwest region.

> **Product Manager:** Noe Contreras ncontreras@neea.org • 503.688.5412



## Industrial Heat Pumps

**Project Status:** NEEA continues to explore the Industrial Heat Pump (IHP) opportunity with the Bonneville Power Administration and Cascade Energy. Initial work will determine the opportunity's scale and scope, manufacturers and suppliers of the technologies, barriers to adoption and possible solutions, ultimately leading to measure-based solutions and/or calculators.

Product Description: Industrial heat pumps can harvest low-grade heat and turn it into useful heat for manufacturing processes or space conditioning. Current performance levels can achieve working temperatures of 212°F-570°F (100°C-300°C) for process heat.

**Project Objectives:** Determine the energy savings opportunity from industrial-scale thermally driven heat pumps, market potential, currently available products, barriers to adoption and potential solutions.

**Product Managers:** Eric Olson

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Geoff Wickes

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# Power Drive System Technology Assessment

Project Status: NEEA continues to characterize the energy savings opportunity for power drive systems (PDS) in retrofit applications, specifically variable-torque applications, as well as to clarify previously identified barriers that impede the widespread adoption of retrofit drives, refine the target portion of the existing motor-driven system market on which to focus, and establish a vetted product definition.

Product Description: PDS, also referred to as complete drive modules (CDMs), combine an electric motor and variable speed controls to provide feedback to the equipment.

Project Objectives: This project builds off NEEA's work developing the Power Index (PI) metric with the National Electrical Manufacturers Association (NEMA), describing the percent of power savings expected from a complete PDS. This project will continue researching how PI can be used to calculate savings when retrofitting an adjustable speed drive (ASD) to a motor-driven system, establishing minimum PI values, and understanding power quality requirements for PDS. Additionally, the research will provide a high-level market characterization and initial technical potential estimate for the region.

> **Product Manager:** Kristen Aramthanapon karamthanapon@neea.org 503.688.5423

# **MARKET READINESS**

	Level 1: Pre-commercial	Level 2: Limited	Level 3: Niche	Level 4: Growing	Level 5: Wide
<b>Supply Chain Maturity</b>	Not commercially available	Commercially available	Commercially available	Commercially available in	Commercially available from 2+
& Market Demand	or limited, pre-commercial	outside of region	in Northwest from one	Northwest from at least two	manufacturers, well developed
	availability	Requires special order	manufacturer through standard	manufacturers	supply chain across region
		Limited market awareness	channels Niche market demand	Growing market demand	Wide market demand

# PRODUCT PERFORMANCE READINESS

	Level 1: Unvalidated	Level 2: Engineering Validation	Level 3: Lab Validation	Level 4: Limited Field Validation	Level 5: Confirmed
Savings Reliability & Fitness for Use	Manufacturer claims energy savings but not validated by		'	Lab and small-scale field testing across broader range	Reliable prediction of performance across the range of intended
	unbiased experts		use in typical applications with clear baseline established	conditions	applications; fully evaluable savings via established protocols by regional or national bodies

# **PROGRAM READINESS**

	Level 1: None	Level 2: Exploratory	Level 3: Preliminary Pilots	Level 4: Full-scale Pilots	Level 5: Ready
Cost Effectiveness	None or very limited	Performance readiness at 2;	Performance readiness at 3;	Performance readiness at 4;	Performance readiness at 5;
Knowledge (technical		initial market size calculated	product cost at-scale estimated	product costs at or trending	CE calculations based on solid
and market potential,		(units per year)		towards at-scale levels;	estimates or proven values
product cost at scale,				preliminary estimates of non-	
non-energy benefits)				energy benefits	
Market & Program	None or very limited	Preliminary research exposes	Market research illuminates	Formal market characterization	Formal logic model developed;
Knowledge		barriers and/or similarities to	barriers and opportunities to	underway; larger-scale pilots	market characterization and large-
		other successfully transformed	intervene; preliminary logic	to test program elements and	scale pilots prove out program
		markets warranting further	model developed; small-scale	barrier removal	design and barrier removal
		efforts	pilots		
Risk Assessment	No risk assessment	Limited risk assessment	Preliminary risk assessment	Well-developed risk assessment	Periodic risk assessment process
(Market, Program,			complete - major categories of	- no major unresolved risks	in place
Regulatory)			risk understood		

# CONTACT US: Ask questions • Request feedback • Suggest technologies



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# TOGETHER We Are Transforming the Northwest





























