



# ***Products Coordinating Committee Meeting***

***Q2 2023 - Day 2***

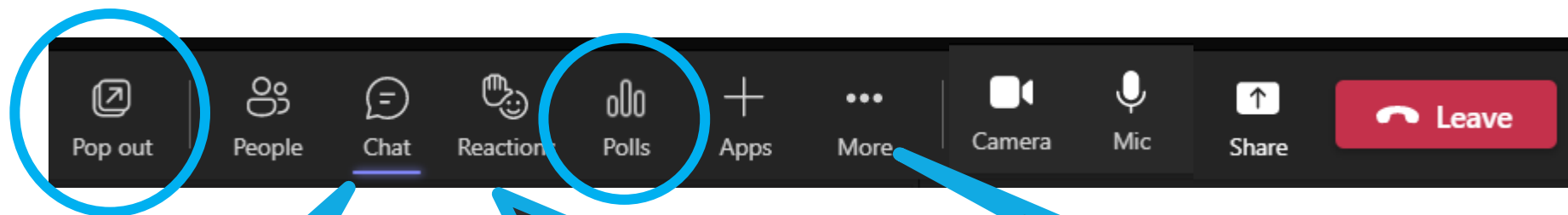
**June 7, 2023**

**9:00am – 12:00pm Pacific Time**





# Tools for Today: Engaging on Teams

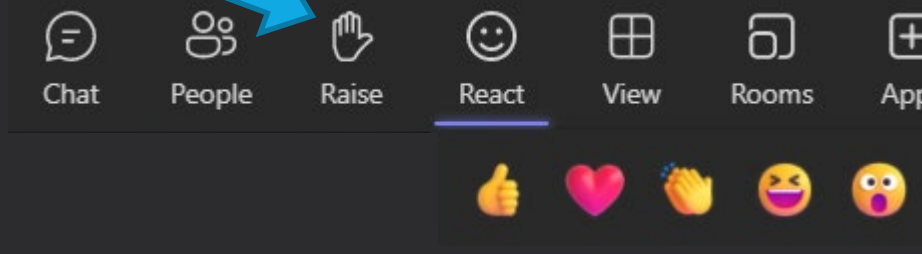


The chat is not captured in the recording.

Do you have any accessibility challenges with this technology today?

## Comments/Questions?

Please raise your virtual hand or chime in  
Chat & reactions also welcome



“...” More includes:

- ✓ Settings: mic & video
- ✓ Background effects



# ***Chat Storm!***

*Heads up:*  
*“Spotlighting” Speakers*





# Agenda

*All times Pacific*

9:00-9:15	Welcome, Agenda Review, Packet Reminders
9:15-10:00	<u>REGIONAL PRIORITY TOPIC:</u> Distinguishing Circulator Barriers for Res + Comm ECM Markets
10:00-10:20	Housekeeping
(15 min)	BREAK
10:35-11:55	Regional Roundtable (3-4 min/pp max please)  <u>Specific committee member highlights to consider:</u> <ul style="list-style-type: none"><li>– Questions/thoughts on NEEA program activity reports</li><li>– Program, organizational updates</li><li>– What did you learn today?</li></ul>
11:55-12:00	Recap, Next Steps, Adjourn







## ***Ask of You:***



***LISTEN FOR, OR SHARE, ANY  
COORDINATING OR  
LEVERAGING OPPORTUNITIES***



# » Topic Development

**REFERENCE ONLY: Snip from 2023 Annual Planning board for this topic.**

## **Topic Development Notes**

**WHAT:** Diff market actors selling in the res ECM circ (<30HP) ; how can this program influence these market actors and specifically work with plumbers, eg. circ in in-floor heating applications; potentially look at education/ training/ having confidence in product/ comm benefit story (longevity & eff of syst, being prone to catastrophic failure if over pump through syst); also look at plumber survey; support region in outbounding comm and amplifying message

**WHY:** To address potential market barriers in res ECM circ market, in res & MF buildings

**WHO:** EJ/SCL, NEEA

*Distinguishing the market barriers in the residential ECM circulator markets vs commercial (EJ, SCL)*

**TOPIC B: Distinguishing circulator barriers for Res + Comm ECM markets**







# ***Motors: Distinguishing Circulator Barriers for Res + Comm ECM Markets***

**Warren Fish**

*Program Manager, NEEA*

*June 7, 2023*





## *Agenda*

1. **Goals for today**
2. **Circulator Overview & Applications**
3. **Energy Saving Mechanisms**
4. **ER Label & Calculator Tool**
5. **Market Barriers**
6. **Codes & Standards**
7. **Circulator Opportunities**
8. **XMP Program**
9. **Collaboration Opportunities**



## *Goals*

- **Increase understanding and awareness of ECM circulators**
- **Discuss barriers and challenges to ECM circulator adoption**
- **Consider how to accelerate & broaden market adoption of ECM circulators**



## *Circulator Overview & Applications*



# Overview of Circulators

- Primary purpose = move water for heating / domestic water
- Small, generally less than 1hp
  - Most common size is 1/25 hp
- Sold as a complete assembly via wholesale distribution
- Not yet regulated by DOE
- From US DOE Definition of Circulator Pumps:

*Single-stage, overhung, in-line style rotodynamic pumps*

*Can be wet-rotor or dry-rotor*

*Supported in-line by the system piping*

- *Rotating assemblies that must be horizontally mounted*
- *Motor shaft power that shall not exceed 3.75 kW (5 hp)*







# *Sectors & Applications*

## *Sectors*

- Commercial
- Residential

## *Applications*

- HVAC hydronic heating (HH) system distribution - moves hot water in a radiant system
- Domestic Hot Water (DHW) recirculation - maintains hot water at the tap



# Installation Details

	Hydronic Heating (HH)	Domestic Hot Water (DHW) Recirculation
Use		
Size		
Installer (typically)		
Materials		
Energy Savings		



# Circulator Case Studies

- [XMP-Case-Study-Providence.pdf](#)  
[\(betterbricks.com\)](#)

## SMART PUMPS HELP KEEP COSTS DOWN AT PROVIDENCE DOWN MANOR

*Upgrading to efficient circulators provides performance and savings*



### *The Problem and Opportunity:*

Providence Down Manor is the only independent retirement community in Hood River, OR. Down Manor provides comfortable living for independent and active seniors, without any of the burden or worries of homeownership. With amenities like personal gardens, exercise classes and a quarter-mile walking path around the premises, Down Manor creates a healthy, vibrant and relaxed environment for its 115 residents.

Large, multi-unit buildings like Down Manor and the neighboring Providence Brookside Manor use circulators to ensure that every apartment gets hot water quickly, so residents don't have to wait while the tap runs. With long runs of plumbing to connect centralized water heaters with apartments at the end of the building, running the tap to draw a hot shower can waste considerable time and water. Hot water circulation solves the inconvenience, but it can also waste energy. When hot water is moved up multiple floors

and along hundreds of feet of pipe, heat leaks out of the system. Plus, it requires the use of a pump that is continually running, and the return water must be reheated constantly.

- [XMP-Case-Study-Bellwether.pdf](#)  
[\(betterbricks.com\)](#)

## SMART CIRCULATORS PROVIDE CONVENIENCE AND SAVINGS FOR BELLWETHER HOUSING



### *The Problem and Opportunity:*

Bellwether Housing is the largest nonprofit affordable housing provider in Seattle, Washington. With locations near businesses, job opportunities, schools and daycares, Bellwether strives to bring stability and opportunity within reach of its 3,200+ tenants. Affordable housing options promote a more vibrant and equitable city by supporting many of Seattle's community members including independent seniors, immigrants seeking opportunity, families exiting homelessness, preschool teachers, social workers and young people just starting out.

Bellwether manages 2,100 units across the city in buildings that range from new construction to century-old apartments. This diversity can pose a challenge for the maintenance team — in the past, it has led Bellwether to participate in weatherization programs like Seattle City



## *Energy Saving Mechanisms*



# ***How Do Circulators Save Energy?***

## ***EFFICIENT MOTORS***

Application: HVAC and DHW

Efficient Electronically Commutated Motors (EC Motors or ECMs) require less power to do the same work, saving ~20% compared to traditional induction motors. They do not change the circulator's speed or operating hours

## ***SPEED CONTROL***

Application: HVAC

HVAC systems are designed for peak load days, but rarely require the full heating capacity. Advanced speed controls match the circulator's rotation to the load, reducing the motor power consumption significantly. A 25% reduction in rotating speed reduces power draw by ~50%.

## ***REDUCE OPERATING TIME***

Application: DHW

Like turning off a light when you leave a room, occupants don't need hot water available at the tap 24/7. Automatic controls limit operating time, saving energy both in the motor and at the water heater.





# ***Electronically Commutated Motors***

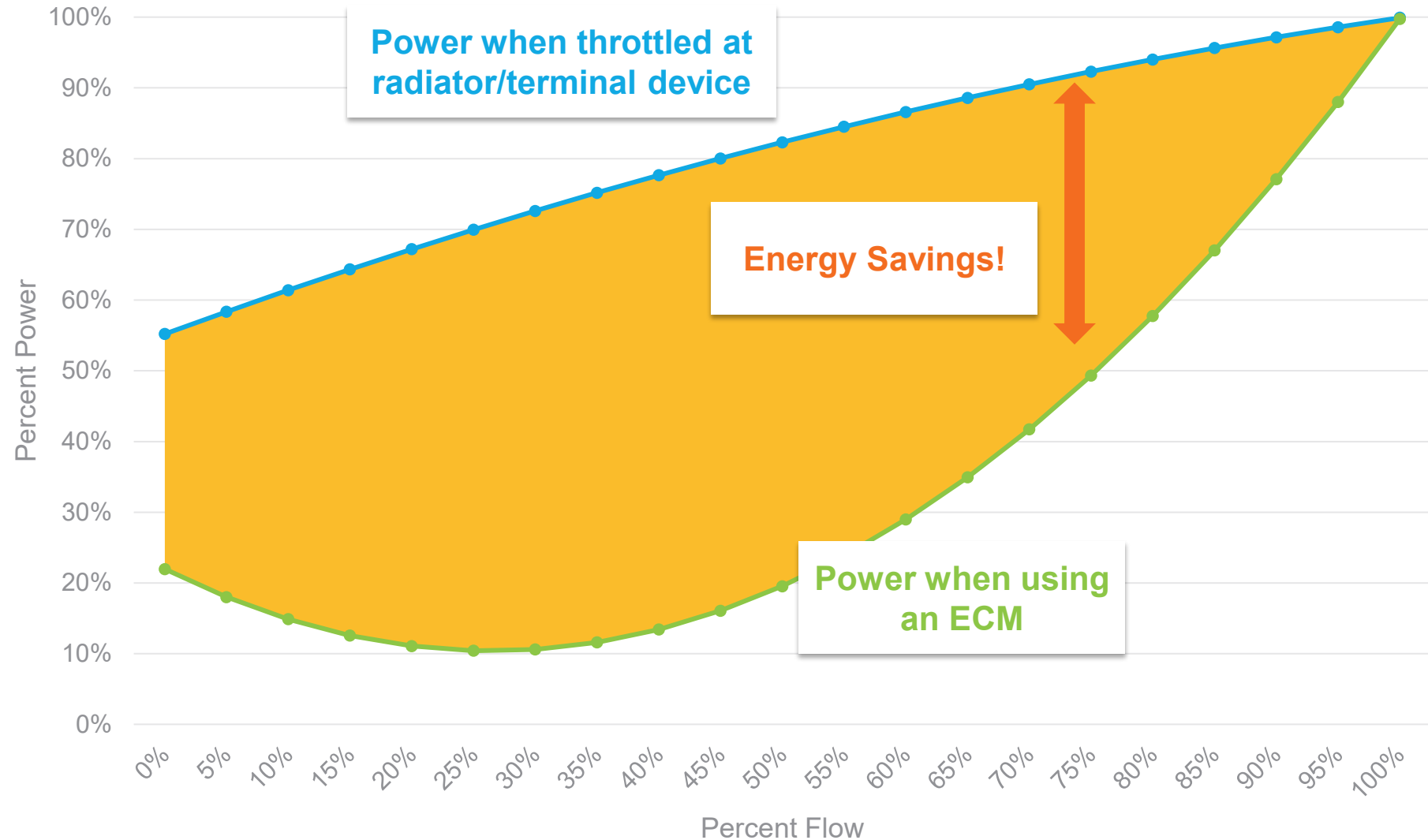
## ***Benefits of ECMs:***

- Highest efficiency, even at variable load conditions
- Brushless DC motors – quieter, less friction, less prone to noise/vibration, less energy wasted as heat
- Extended product life due to low operating temperature





# Speed Controls for Hydronic Heating Systems



**At 75% flow,  
43% input  
power reduction**



# Run-hour Controls for DHW

## AQUASTAT

Temperature control automatically turns pump off based on temperature in hot water distribution piping

## ON-DEMAND CONTROL

- Initiates water circulator based on receiving a signal from the action of a user [of a fixture or appliance] or sensing the presence of a user of a fixture and cannot initiate water circulation based on other inputs, such as water temperature or a pre-set schedule.
- Automatically terminates water circulation once hot water has reached the pump or desired fixture.

## LEARNING CONTROL

- Develops schedule of operation based on actual use patterns
- Determined based on sensing the presence of a user at a fixture





## ER Label

### ER Label Components

#### ER Range

Energy Rating min and max

- Higher is better!
- Lab tested performance

#### Speed Control Options

Range of options provide different ER ratings



**HYDRAULIC INSTITUTE** | **ENERGY RATING**

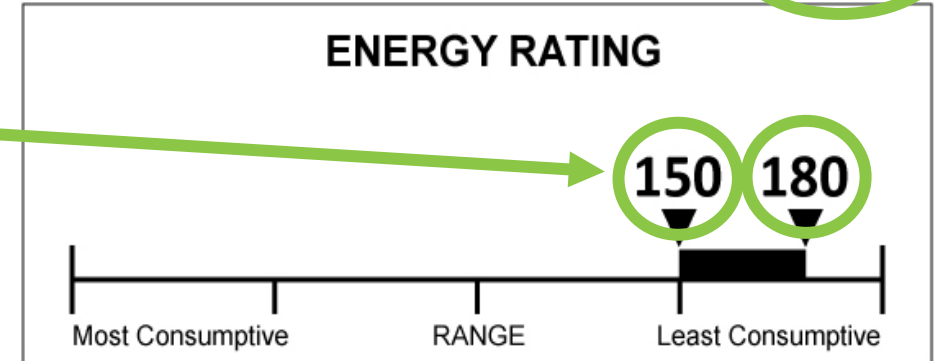
Brand XYZ

WAIP: 0.068

Model #: ABC123

**CIRCULATOR PUMP**

**CEI: 0.60 (ER 180)**



Note: The ER value is dependent on the selected control. Multiple options may be available on this pump, as follows.

- Full Speed
- Manual Speed
- External Input Signal
- Pressure (Rated)
- Temperature

Power savings (watts) over a baseline case can be estimated by multiplying the ER by WAIP and multiplying by 7.46. Multiplying power savings by operating hours and cost of energy will yield estimated cost savings.

Q45RTE

er.pumps.org

Jun 2021



# Hydraulic Institute Circulator Calculator

## Life Cycle Cost Calculator

A tool for users to learn about the potential energy savings and financial payback from the selection of efficient circulators.

Enter information here:

Do you have an ER label?	Yes
Application	Domestic Hot Water
Sector	Commercial

### I have an ER Label

Minimum ER from label	150
Maximum ER from label	180
Weighted Average Input Power "WAIP"	0.068
CEI	0.60

Input

Output

ENERGY RATING

150

Minimum Energy Savings			
Pump Savings	514	kWh / year	
Pump Savings	\$54	/year	
Payback Period (only Pump Savings)	5.5	years	
DHW Savings	217	kWh / year	
DHW Savings	\$23	/year	
Payback Period (incl DHW Savings)	3.9	years	







## *Barriers to Adoption*





# Commercial Barriers

*What might be preventing commercial installers from using ECM Circulators?*

## Barriers

**Controls:** hesitancy to connect circulator to BMS

- Don't see the added value
- Cost of connection to BMS is higher than cost of circulator

**Callbacks:** concern about customer satisfaction

- If DHW timers are not programmed correctly, wait time for hot water at tap may increase leading to user frustration

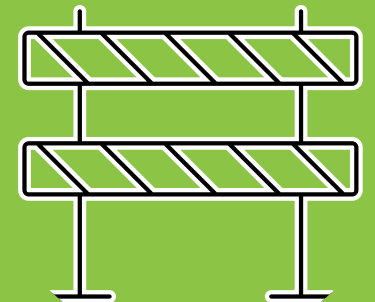
## Opportunities

**Design Intent:** commercial systems most often designed vs installed at replacement

- Integrated self-sensing controls avoid installation costs

**Education:** Commercial contractors more likely to receive regular training & education

- Highlight the benefit of integrated controls





# Residential Barriers

*What might be preventing residential installers from using ECM Circulators?*

## Barriers

**Awareness:** low product familiarity/education

### Purchasing Decisions

Contractors tend to purchase familiar items

- May purchase bulk supply stock for fleet of trucks
- Higher cost

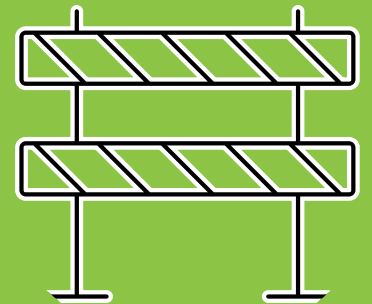
## Opportunities

**Education:** Controls are typically easy to program

**Incentives:** Reduce incremental costs and get more people using the product

### Warranty

- Over-pumping concerns
- PEX pipe warranties may be invalidated if circulator is not controlled properly



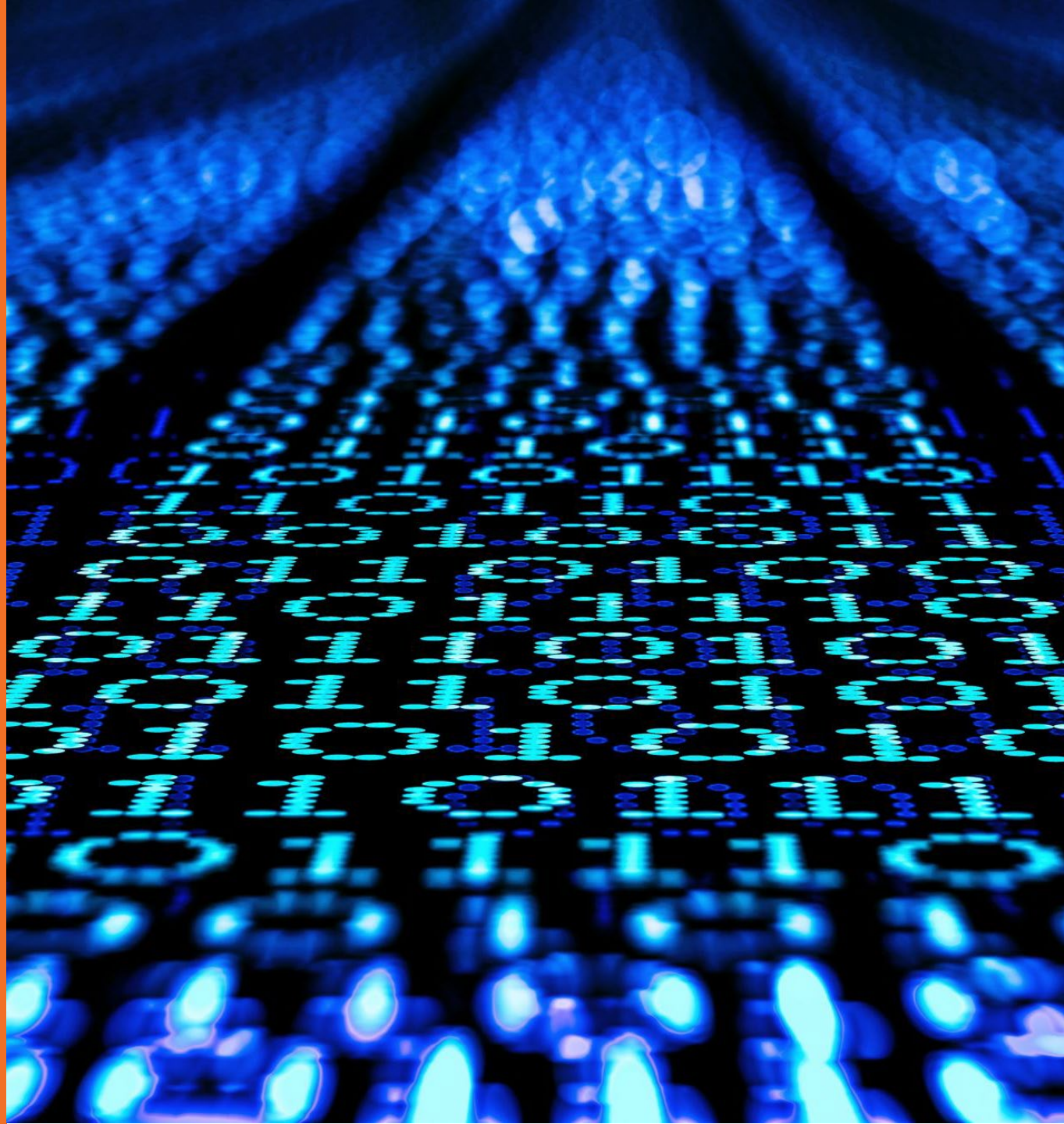


## *Discussion*

- *Do these barriers resonate with your experience?*
- *What other barriers may exist?*
- *Any service territory-specific nuances or challenges?*



## *Codes & Standards*







## ***Code Requirements***

### **Federal Standards**

- Currently no standards in place
- **DOE is finalizing a federal standard which we expect will go into effect in late 2025**
- **Will require ECMs on all circulator equipment**

### **State Codes**

- Codes may require on-demand for commercial new construction DHW





## *Circulator Opportunities*





# Extended Motor Products (XMP)

*Accelerating the adoption of more efficient motor-driven products*

- Raising awareness through hands-on training
- Driving change in sales/inventory through manufacturers representatives



Selling the value of ECM circulators with qualified controls thru Manufacturers' Reps

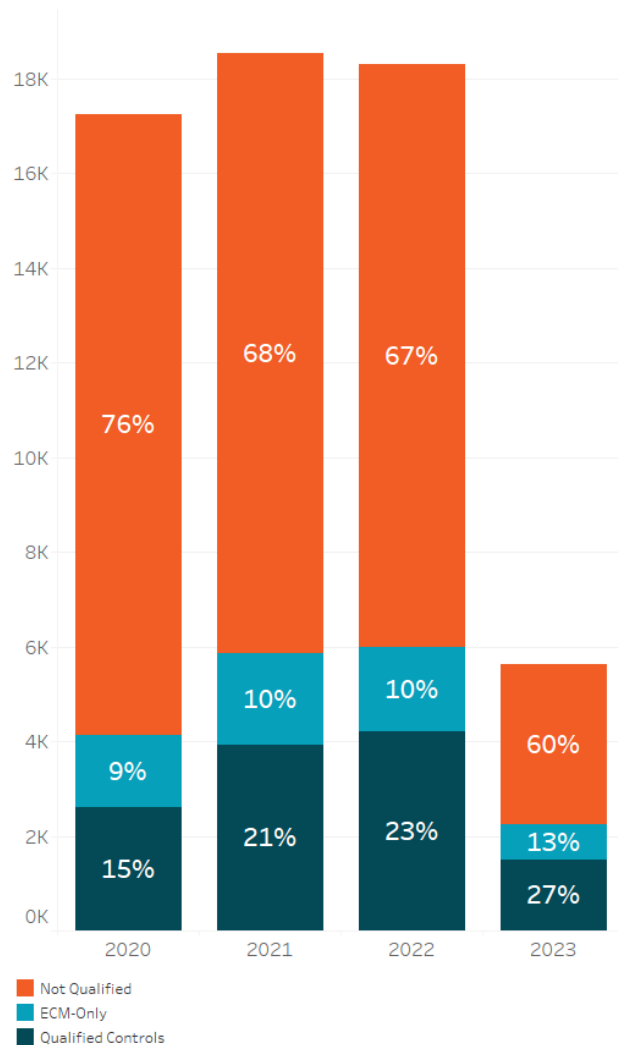
Motivating large-scale changes in regional inventory practices and in the sales mix by working midstream

Enhancing regional training of contractors and wholesale counter staff through hands-on learning





# Circulator Market Trends



## Potential

- ~20,000 annual circulator sales in the Northwest (~25% qualify currently)
- Total savings potential of current sales mix ~ 2 aMW

\*2023 values for the first 4 months





# Collaboration Opportunities

- What is your organization doing so far on circulators?
- What are the big challenges for downstream programs?
- Can the ER label, savings calculator, or other training resources better support the circulator decision makers in your local service territory?
- How can we work together as a region to further accelerate?





*Goals Recap*  
*Feedback*  
*Next Steps*

- **Increase understanding and awareness of ECM circulators**
- **Discuss barriers and challenges to ECM circulator adoption**
- **Consider how to accelerate & broaden market adoption of ECM circulators**



# » Warren Fish

Program Manager, NEEA

506.688.5402, WFish@neea.org



*On a scale of 1-4 lightbulbs...*



## ***Quick Topic Poll - How was it?***

**Distinguishing ECM Market Barriers (Res vs Comm) -  
How was this topic for you?**



**1 - Was hoping for  
something more or  
different - please contact  
me**



**4 - Useful  
topic/discussion and met  
or exceeded my needs**



### **Add to the chat:**

What was one thing you took away  
from this topic/topic theme?





# Agenda

All times Pacific

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11:55-12:00	Recap, Next Steps, Adjourn

## » *Housekeeping & Looking Ahead*

- RPAC Related:
  - Heads up! Q3 RPAC Vote for Variable Speed Heat Pumps (August 29)
  - RPAC Federal Funding Work Group Update
- Business Planning Update
- Reminder: PCC Co-Chair opportunity
- Recap: Efficiency Exchange (EFX) May 2-3
- Upcoming
  - NEEA Meetings
  - Other events or announcements?







# *(Northwest) Federal Funding Coordination Work Group*

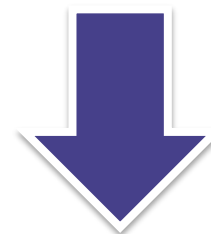
## Kickoff Meeting (5/4)

Share-out of  
activities, priorities,  
questions



Near-term Priorities:

- Workforce
- Marketing/Communication
- Tribal Engagement



## Next Steps

Q3 Meeting aligned with  
(planned) Home Rebates  
Guidance



Interim deep-dives on  
near-term priorities



# ***Business Plan Milestones - 2023***

Date	Business Plan Milestone
March	Draft Business Plan Outline Review
May	First Draft Strategic + Business Plan Review
June	Second Strategic + Business Plan Review
July/August	<b>Regional Outreach:</b> <ul style="list-style-type: none"><li>• 1-2 Regional Webinars;</li><li>• Targeted presentations/ outreach to NWEAC, NWPCC, PNUCC, State Energy Offices, Commissions</li><li>• Email outreach through NEEA channels/nea.org</li></ul>
September	Summary of regional outreach, implications for plan, any final edits
November	Final Draft Strategic + Business Plan Review
December	Final Business Plan Approval





# ***PCC Co-Chair Opportunity***

***Thank you, Matt Babbitts (Q1 2020 - Q1 2023)!***

- Co-Chair Role & Time Investment:
  - ✓ Meet in advance to review quarterly agenda
  - ✓ Contribute to topic prep, if have expertise
  - ✓ Promote committee engagement during meetings
  - ✓ Support Annual Planning Sessions
  - ✓ Time Investment: 4-6hrs/quarter





# Efficiency Exchange Conference

[Check out 2023 photos here!](#)



**Save the Date: May 14-15, 2024**

**Coeur d'Alene, Idaho**

[neea.org/EFX](https://neea.org/EFX)



# Upcoming NEEA Meetings

AC = Advisory Committee  
CC = Coordinating Committee

June

- June 13-14 → Q2 NEEA Board (Hybrid, Montana)

August

- August 14 → Q3 Integrated Systems CC
  - August 17 → Q3 Products CC
  - August 24 → Q3 Cost Effectiveness & Eval AC
  - August 29 → Q3 Regional Portfolio AC
- } virtual

September

- September 21 → Q3 Regional Emerging Tech AC

***Any Other Upcoming  
Events?  
Announcements?***





***Break!***



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11:55-12:00	Recap, Next Steps, Adjourn



# **Regional Roundtable**

*(3-4 min max/pp, please)*



*Raise your virtual hand to get in the queue*

## **Who:**

- ✓ **Committee Members**
- ✓ **NEEA PMs**

## **Focus:**

- ✓ **Organizational & program highlights since February**
- ✓ **Questions/follow up on Program Activity Reports**
- ✓ **What did you learn this quarter?**





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A piece of brown paper with a string tied in a bow. The string is a light brown, twisted cord. It is tied in a bow that is centered horizontally and slightly above the vertical center. The bow has two loops on the right side and two tails extending to the left and right. The background is a solid, textured brown paper.

***Let's wrap it up!***





# *Action Items*

# » Let's hear it!

Add to the chat:

*What's one key  
takeaway for you this  
quarter?*



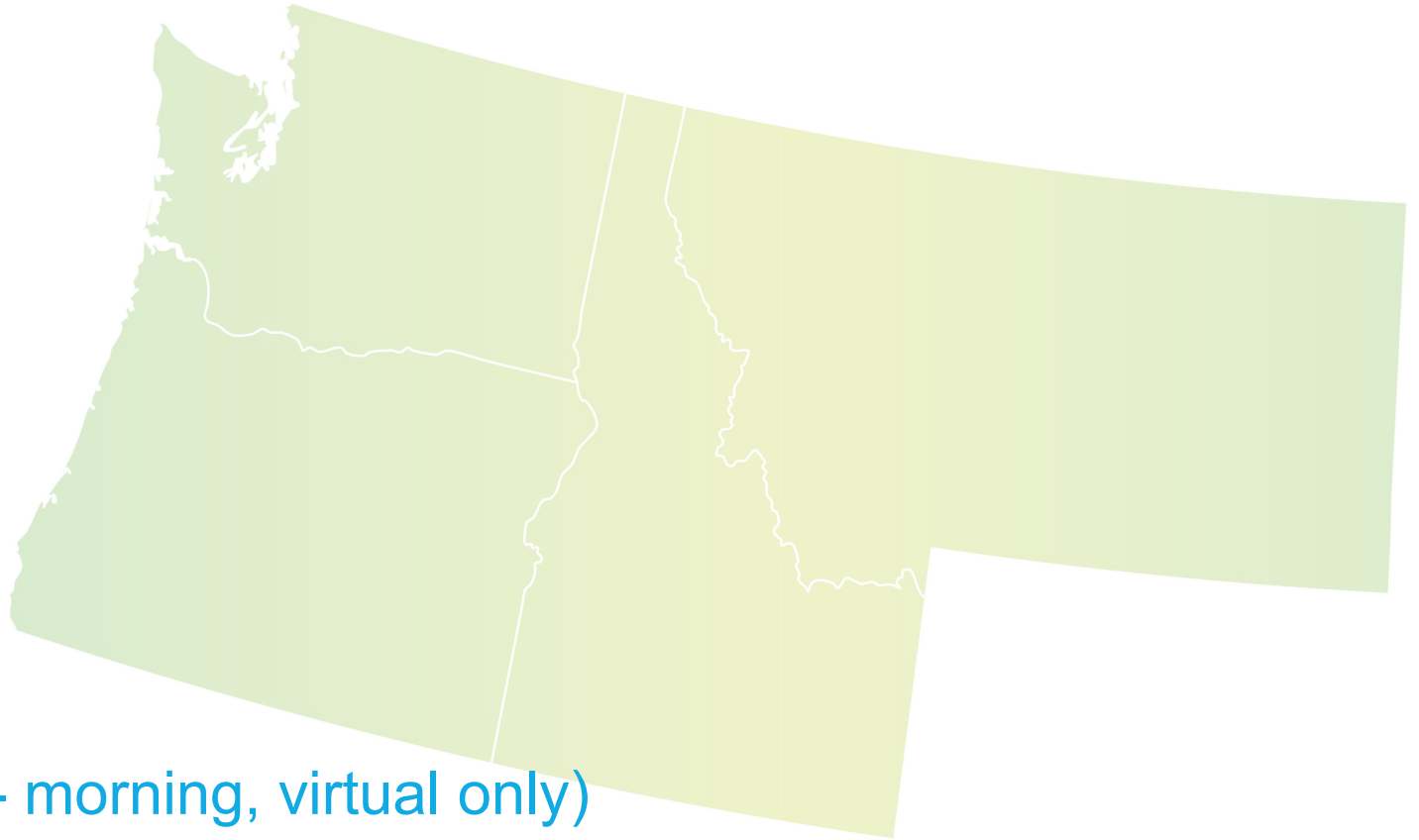


***Public Comment?***





# Thank you, PCC!



## Next Meeting:

Q3: August 17, 2023 (1/2 day - morning, virtual only)

